



DOUBLE BEAM CABINET BUILD-UP INSTRUCTIONS

Tools required by the installer:

3/8" Drive ratchet and Extension

1/2" Combo end wrench

Electric drill/ driver

Speed Square

1/2" Sockets for above

2 and # 3 Phillips screwdriver

1/8" & 3/16" Drill bits

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The assembly hardware is packed according to the steps below to facilitate the cabinet assembly.

STEP 1 ASSEMBLE THE CABINET

- 1.1 Lay the cabinet panels upside down on a clean, flat, level surface.
- 1.2 Loosely assemble the leg and beam bracket to cabinet panels.
- 1.3 Once cabinet is loosely assembled, place top corner bracket in position.
Do Not Tighten cabinet at this time

STEP 2 ATTACH BEAMS

- 2.1 Place beams in beam brackets.
- 2.2 Use bolt, square washer, round washer and nut from hardware pack to fasten beam to beam bracket.
- 2.3 Using a square pull the beam flush with the top of the cabinet while making sure the bottom of the beam is resting fully on the bracket.
- 2.4 Tighten beam to the bracket.
- 2.5 Tighten the bracket to the cabinet. (Note: Long beam must be flush or slightly below short cross beams or slate will not set level on table.)
- 2.6 Starting in one corner tighten bolts in leg and corner brackets. Use a square to make sure the corner bracket is flush or slightly below the top of the cabinet.
- 2.7 Attach wing blocks using 5/16" x 2" bolts and 5/16" flat washers from hardware pack.

STEP 3 INSTALLING TRIM CORNERS

- 3.1 Start screws in corners with fingers.
- 3.2 Slide corners into position.
- 3.3 Using #2 Phillips screwdriver, tighten the screws. **(DO NOT USE POWER TOOLS)** Tighten until snug.

Double Beam Cabinet Build-Up Hardware

Step 1

1.2

4	Leg Brackets	NE9080
8	Beam Brackets (6 for 7' tables)	NE90702
56	5/16 18 x 3/4" flange bolt (50 for 7' tables)	NU3960

1.3

4	Corner Brackets	NE90901
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Step 2

2.2

8	5/16 Dome Tooth Washer (6 for 7' tables)	NE3648
8	5/16 Flat Washer (6 for 7' tables)	NE3526
8	5/16 - 18 x 3 1/2" bolts (6 for 7' tables)	NU00961
8	5/16 - 18 hex nuts (6 for 7' tables)	NU0012

2.7

16	5/16 - 18 x 2" bolts	NU4915
16	5/16 Flat Washers	NE3526

Step 3

3.1

8	#8 x 2" Phillips Flat Head Screws	NU0099
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Should there be any problems please contact us at:

Presidential Billiards, L.P.

20221 Carolina Way

New Caney, TX 77357

Tel: 281-572-4522

Fax: 281-572-4922

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BRITTANY, CAPE TOWN, CELEBRITY, CHARLESTON, HARTFORD, KING OF AFRICA, SHANGANI, STELLENBOSCH, & TIFFANY BILLIARD TABLES INSTALLATION INSTRUCTIONS

NOTE: THESE CABINETS CAN BE DISASSEMBLED FOR DIFFICULT INSTALLATIONS.

Tools required by the installer:

Socket wrench 1/2", 9/16"

End wrench 1/2", 9/16"

Phillips screwdriver, #2 & #3

Staple gun to apply felt

1/2" Drive flex T handle

9/16" Socket (1/2" drive)

3' or 4' Spirit level

CAUTION!! Due to the extreme hardness of the Teak timber, it is necessary to pre-drill for the installation of screws in the legs. (3/16" Drill)

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The hardware is packed in several different packets. Each packet indicates a step number. This coincides with the steps in this installation instruction and will hopefully reduce your time to verify what hardware is required where. It is suggested that you retain the bolts in their respective packets for ease of installation.

STEP 1 ATTACHING THE LEGS TO THE MAIN CABINET

- 1.1 Turn the cabinet upside down on the floor. (Note: DO NOT pick up table by the wings, they will break off.)
- 1.2 Install the hanger bolts in the legs (2 per leg)
TIP: Jam 2 nuts together on the machine screw end of the hanger bolt and seat to the proper depth in the leg. A long handled wrench, such as the flex-T socket handle will make this easier. Ideally, an electric impact wrench with a 9/16" socket could be used. You may choose to install the hanger bolts in the warehouse before going out to install the table.
- 1.3 Place the 4 legs in position and loosely bolt in place with the nuts and washers provided.
- 1.4 Having placed all these components in position, align them so that all joints close tightly. Tighten the bolts (and carved aprons if applicable) ensuring that the joints remain closed.
- 1.5 Damage may result from over tightening of components.
- 1.6 Set the cabinet up on its legs.
- 1.7 Install the wood screws through the leg bracket holes into the legs and tighten. (Pre-drill with a 5/32" bit.)

STEP 2 LEVELING THE TABLE & INSTALLING THE SLATE

- 2.1 Place the cabinet in the desired location in the room.
- 2.2 Level the cabinet to the floor, shimming under the legs.
- 2.3 Set the 3 slate pieces in place and pre drill the slate screw holes into the slate support/wings with a 3/16" drill bit. Level the table and slate combination with a spirit level both lengthwise and cross wise, shimming as necessary.
- 2.4 Fasten the slate to the slate support/wings using the screws provided.
- 2.5 Fill the joints and install the bed cloth.

STEP 3 ASSEMBLING THE CUSHION RAILS & POCKETS

- 3.1 Remove the packaging from the cushion rails and apply the billiard fabric to the cushion rails.
Note: This step may have been completed before the table was delivered.
- 3.2 Lay out all the rails upside down and install the pockets using the bolts supplied. Keep the rail/pocket joint as tight as possible.
WARNING: Use of non-Presidential Billiards pocket bolts will result in damaged rails.
- 3.3 Having bolted the U frame rails together turn the rail and pocket assembly right side up and place on the table.
Caution: Be very careful at this point to avoid cracking a rail.

STEP 4 INSTALLING THE CUSHION RAIL / POCKET ASSEMBLY

- 4.1 Align the rail/pocket assembly and loosely bolt it to the slate surface using the bolts and dome washers provided.
- 4.2 Align the rail/pocket assembly to the slate and tighten the bolts by hand. **(No power tools please!)**
WARNING: Do not over tighten!

**BRITTANY, CAPE TOWN, CELEBRITY, CHARLESTON, HARTFORD, KING
OF AFRICA, SHANGANI, STELLENBOSCH & TIFFANY TABLES
HARDWARE**

Step 1

1.2

8	3/8" – 16 x 4" Hanger bolts	NU24461
8	3/8" Pyramidal tooth washer	NE3649
8	3/8– 16 Zinc Finish Grade A Finished Hex Nut	NU0013
8	#12– 11 x 1-3/4" Phillips Pan Head Sheet Metal Screw	NU0097

Step 2

2.4

17	1/4– 14 x 2-1/2" Phillips Oval Head Sheet Metal Screw	NU3940
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Step 3

3.2

12	5/16– 18 x 3/4" Phillips Flat Head Zinc Plated Machine Screw	NU3971
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Step 4

4.2

18	3/8– 16 x 2" Zinc Finish SAE J429 Grade 5 Hex Cap Screw	NU3950
18	3/8" Dome Pyramidal tooth washer	NE3527